

# **EXPANDFIBRE**

**Accelerating the development of  
sustainable bioproducts**

**LigninReSurf**

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# What is ExpandFibre?



**ExpandFibre** (2020-2024) is a 50 M€ R&D collaboration and an Ecosystem launched by Fortum and Metsä Group and co-funded by Business Finland. It focuses on upgrading pulp fibre, hemicellulose and lignin from renewable and sustainable sources of straw and northern wood into new bioproducts. Its ambition is to meet the growing demands for sustainable textile fibres and other added value biomaterials.

The **research and development in ExpandFibre**, aiming at producing new ground-breaking technologies and smart business concepts, is divided into **seven research themes**:



Textiles



Biocomposites



Packaging



Lignin products



Hemicellulose products



Sourcing & fractionation



Other fibre & wood products



ExpandFibre invites actors in these value chains to join in building a world-leading innovation ecosystem to eventually commercialize new bioproducts and green businesses

EXPANDFIBRE



Metsä



[expandfibre.com](http://expandfibre.com)



ExpandFibre



# ExpandFibre Ecosystem aims at developing novel bioproducts with a reduced environmental impact

## Vision

New bioproducts based on sustainable biomass contribute significantly to the reduction of the negative environmental impact of our everyday lives

## Mission

ExpandFibre Ecosystem strives to meet the growing demand for sustainable bioproducts by developing ground-breaking materials and technologies and smart business concepts








### Short term objectives (2020-2024)

- Build knowledge-based **competitive advantage** among the ecosystem members
- Create/strengthen **test-beds for piloting** and proof-of-concept validations in the theme areas
- **Identify and fill in gaps** in the R&D landscape within ExpandFibre themes
- Create a thriving **business-driven innovation ecosystem for new biomass-based textile fibres**

### Long-term objectives (2030 and beyond)

- Provide markets with new bioproducts that have **less than 20% of the carbon footprint** of the current products
- **Bring new revenue to ecosystem partners** through the increasing production and sale of new value-added bioproducts and technologies.
- Significantly **increase investments** into biomass-based value chains

# Expand Fibre Ecosystem R&D&I focus points on the road towards the Vision 2030

| Straw and wood as raw materials   |   |   |   |  |  |   |
|---|---|---|---|--|--|---|
| <br>Textiles   | <br>Biocomposites  | <br>Packaging  | <br>Lignin products  | <br>Hemicellulose products  | <br>Sourcing & fractionation  | <br>Other fibre and wood products  |
| <ul style="list-style-type: none"> <li>• New, sustainable textile fibres for wearable textiles and nonwovens</li> <li>• Staple fibre analytics and performance testing</li> <li>• New staple fibre applications and post-treatment technologies</li> <li>• Recycling and traceability</li> <li>• Business models to speed up global market entries</li> </ul> | <ul style="list-style-type: none"> <li>• Raw material processing and converting</li> <li>• Material properties</li> <li>• Recycling and end-of-life</li> <li>• Biocomposites containing fibres and lignin</li> <li>• All-cellulose composites &amp; natural fibre polymer composites</li> <li>• Additive chemistry</li> </ul> | <ul style="list-style-type: none"> <li>• New pulp-based plastic-replacing packaging solutions</li> <li>• Tools and processes for designing sustainable packaging</li> <li>• Barriers and binders based on natural polymers</li> </ul> | <ul style="list-style-type: none"> <li>• Lignin fractionation for material applications</li> <li>• Lignin as functional ingredient for thermosetting resins as well as for thermoplastics and bio-composites</li> <li>• Lignin dispersants</li> <li>• Novel methods for lignin functionalization</li> </ul> | <ul style="list-style-type: none"> <li>• Hemicellulosic sugar refining and separation</li> <li>• Xylose, pentoses and furfural as industrial ingredients and platform chemicals</li> <li>• Polymeric hemicellulose as industrial ingredients and platform chemicals</li> </ul> | <ul style="list-style-type: none"> <li>• Sustainable, low emission agricultural residue supply chains and networks</li> <li>• New fractionation technologies for processing of agro-residual and woody raw materials</li> <li>• Process side-stream utilization</li> </ul> | <ul style="list-style-type: none"> <li>• New materials based on pulp fibres and wood for high-volume applications</li> <li>• Novel chemistry for pulp fibre and wood modification</li> <li>• Functional structures including hybrid materials</li> <li>• Advanced 3D and 4D processing methods</li> <li>• Fibre and specialty cellulose products from pulp, including MFC, MCC and chemically modified cellulose</li> </ul> |
| <b>Cross-cutting topics</b> <ul style="list-style-type: none"> <li>• Replacing plastics and fossil-based materials</li> <li>• Digitalisation &amp; measuring</li> </ul>   |   |   | <ul style="list-style-type: none"> <li>• Emerging technologies</li> <li>• Sustainability assessment</li> </ul>  | <ul style="list-style-type: none"> <li>• Design for circularity</li> <li>• Piloting and test-beds for new applications</li> <li>• Following regulatory environment</li> </ul>  |  |   |

## Vision for 2030

- Investments in commercial production of new bioproducts (textile fibres, biocomposites, other bioproducts, etc.)
- New bioproducts available to the markets with significantly **lower carbon footprint**
- Sales and/or out-licensing of **new technologies** related to new bioproducts
- **Professionals** trained for new bioproduct businesses
- **Sustainability awareness** increased throughout the value chains



# ExpandFibre connects to multiple R&D initiatives by Fortum and Metsä Group

Collaboration with Chempolis and construction of the biorefinery in India (Fortum)



Demonstration of sustainable straw-based textiles (Fortum)



Development of novel materials utilising recycled plastics (Fortum)



Development of a new 3D fibre-based packaging product to replace plastics (Metsä)



Sourcing & fractionation

Lignin

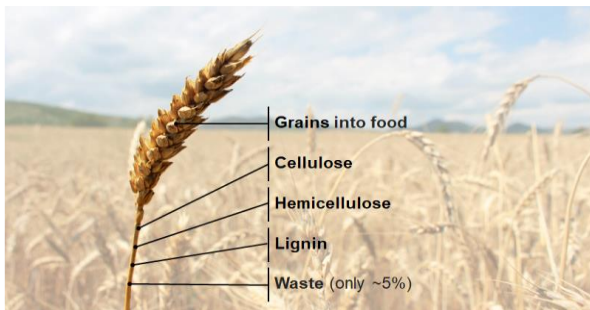
Hemicellulose

Textiles

Biocomposites

Packaging

Other fibre & wood products



High material efficiency through fractionation (Fortum)



Converting hemicellulose and lignin into value-added products (Fortum)



Development of sustainable textile fibre from paper-grade pulp (Metsä)



Establishment of Paperboard and Packaging Excellence Centre in Äänekoski (Metsä)





# ExpandFibre Project Ecosystem





# ExpandFibre themes & Ecosystem projects



Textiles



Biocomposites



Packaging



Lignin products



Sourcing & fractionation



Other fibre & wood products



Hemicellulose products



Cross cutting topics

FinnFiberColor

ValCel



FoN



ECOLABNET

FoN

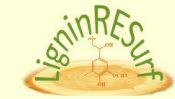
NUMOBIO



FurBio



MAP 1\_A1



SmartRecovery

GRAM

MAP 1\_A1



GRAM



## Topics studies in other ExpandFibre's lignin related ecosystem projects

- Carbonization of lignin and use in energy storage systems, biocomposites and purification processes
- Producing lignin particles with a defined morphology
- Novel analytics methods for lignin
- Use of lignin in coatings and resins
- Microbial conversion of lignin monomers
- Modification of technical lignin grades
- Lignin depolymerization for resin application



ECOLABNET



NUMOBIO

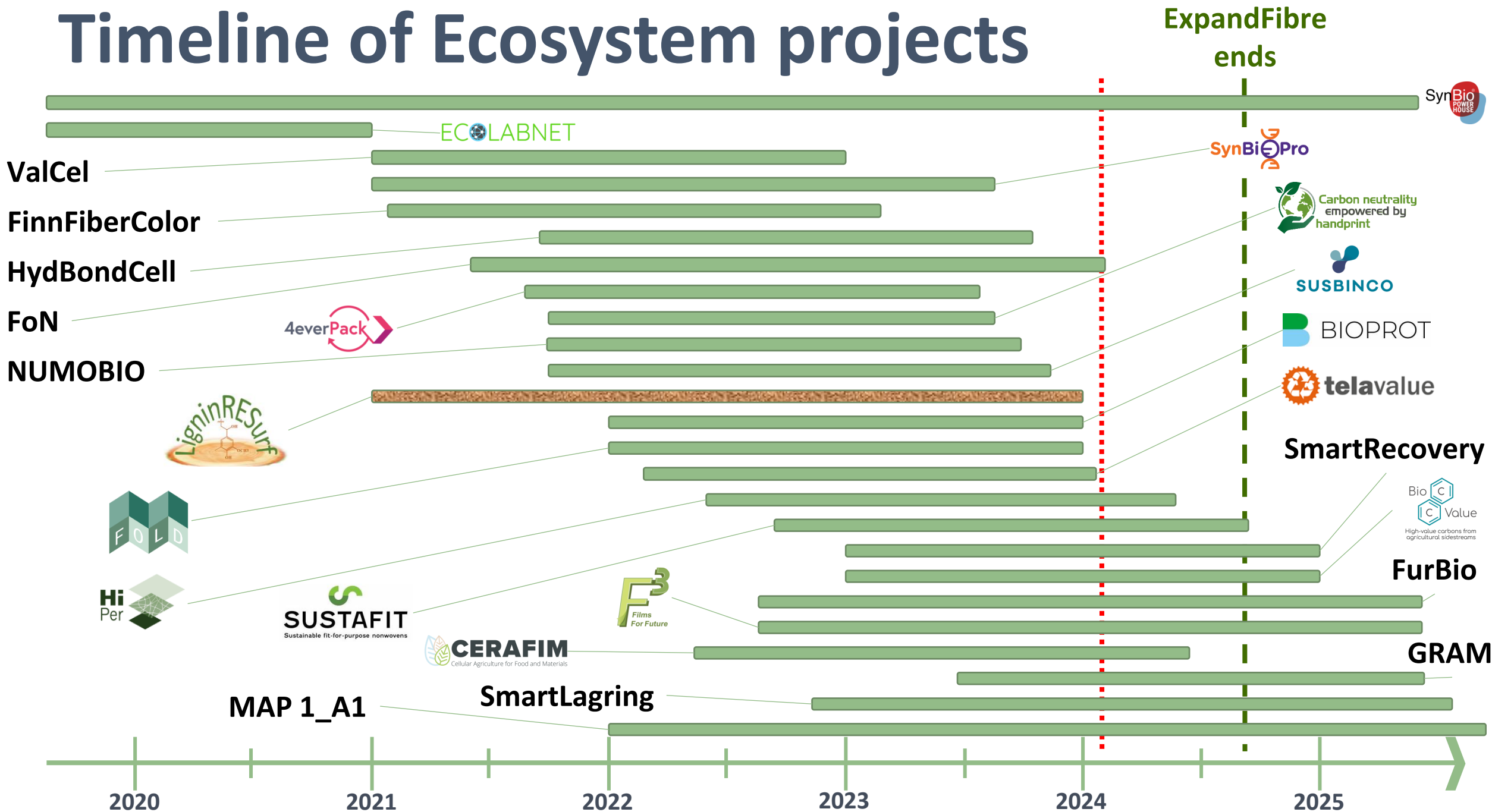
ydBondCell



FurBio



# Timeline of Ecosystem projects



# Over 100 stories written about the Ecosystem members and the activities on [www.expandfibre.com](http://www.expandfibre.com)

The collage displays 18 news cards from the ExpandFibre website, each with a unique image and a brief article snippet. The cards are arranged in a grid-like fashion, overlapping slightly. Each card includes a 'READ MORE' button. The topics covered include:

- Projects:** ExpandFibre Ecosystem project CERAFIM explores cellular agriculture in sustainable food and materials production (01.09.2023); ExpandFibre Ecosystem member Turun Water Cut offers rapid piloting and product development services for water cutting of biomaterials (31.10.2023); Films for Future (F3) project is focus on a bio-based packaging solution with a potential to truly impact global markets (25.10.2023); ExpandFibre member Measurlabs provides comprehensive testing services for materials, products and chemicals (28.08.2023); ExpandFibre Ecosystem member Lixea develops a revolutionary technology for valorising waste streams into functional materials (21.08.2023); DIENES joins ExpandFibre bringing world-class fibre expertise into the Ecosystem (28.06.2023); ValCel project made important progress towards understanding better the complex fundamentals behind modified cellulose materials (05.09.2023); New ExpandFibre ecosystem member Kota2 innovates urban outdoor products using natural fibre composite (04.09.2023); LigninReSurf consortium project develops high performance copolymers and materials based on lignins from Finnish biorefinery processes (05.05.2021).
- Members:** ExpandFibre Ecosystem member Turun Water Cut offers rapid piloting and product development services for water cutting of biomaterials (31.10.2023); ExpandFibre member Measurlabs provides comprehensive testing services for materials, products and chemicals (28.08.2023); ExpandFibre Ecosystem member Lixea develops a revolutionary technology for valorising waste streams into functional materials (21.08.2023); DIENES joins ExpandFibre bringing world-class fibre expertise into the Ecosystem (28.06.2023); Natural Indigo Finland brings natural dye expertise into the ExpandFibre Ecosystem (07.06.2023); ExpandFibre and Valmet's Beyond Circularity Ecosystem joined forces to discuss scaling-up of new bioproduct concepts (21.05.2023).
- News:** The ExpandFibre R&D&I roadmap has been revised and updated with over one year left in the Programme (17.05.2023); Good sustainability policy starts where most good things start: trustworthy knowledge (27.05.2021); ExpandFibre member Semantum brings a life cycle assessment solution for bio-based industries (24.05.2021); KCL provides open access pilot and laboratory services for actors within bioeconomy sector (16.04.2023).
- Event:** Welcome to ExpandFibre public annual seminar on 23 November 2023 at 13:00 - 16:00 (EET)! (10.10.2023).

- New story about LigninReSurf to be published once the project has finished to disseminate among the ExpandFibre Ecosystem members & beyond



# Fortum's take aways from LigninReSurf

-Deep understanding on the properties of fractionated lignin from solvent vs membrane fractionation  
-Good results in improving compatability of PLA-lignin complexes

-Also cellulose/lignin based aqueous dispersion barrier coating was developed and demonstrated a good result, which has potential for biobased packaging applications  
-New lignin-latex complex is developed that can be used as a binder for Talc pigment in coating applications.

-Fantastic number of research publication for the project (4 published, 2 submitted on 6 on the way)! + theses and conferences

- Esterified lignins are good candidates for 3D printing



Spruce alkaline lignin (30%)

190 °C, 4 X



Chemical approach 1 (50%)

205 °C, 4 X



Chemical approach 2 (50%)

205 °C, 4 X



Chemical approach 3 (50%)

205 °C, 6 X



Brinter INVIVO 3D printer

**Join us to meet the growing demand for sustainable bioproducts – we need players from every part of the value-chain**

EXPANDFIBRE

 fortum

 Metsä